

# TEST REPORT

LAB NO. (6615)341-2075 DATE **December 22, 2015 PAGE** 1 OF 6

Applicant:

#### SHANGHAI TRANLIN COMMODITY CO., LTD

NO.3-5148, NO.1128 JINDU ROAD, MINHANG DISTRICT, SHANGHAI, CHINA

Date of Submission:	December 7, 2015
Date of on hold:	December 14, 2015
Date of off hold:	December 22, 2015

Test Period: December 7, 2015 to December 22, 2015

Sample Description: Sample(s) received is(are) stated to be Stainless steel vacuum sports bottle, stainless steel, blue

Test Item(s): Details see page 4

Manufacturer: Style No(s): T-1174 Buver: PO No.: Country of Origin: shanghai Country of Destination:

#### **SUMMARY OF TEST RESULTS**

TEST REQUESTED	CONCLUSION
Closures with Sealing Gaskets for Food Containers - U.S. FDA 21 CFR 177.1210	PASS
Olefin Polymers - Polypropylene Homopolymer - U.S. FDA 21 CFR 177.1520	PASS
FDA / GRAS Evaluation	PASS

Note: 1) The tested part of the sample was specified by client.

- 2) The test requested was specified by client.
- 3) The test conclusion was given based on the results of tested part.

Technical enquiry

If there are questions or concerns on this report, please contact the following persons:

General enquiry and invoicing Mr. Johnny Yin/ Ms. Joanna Chen

(021) 24166888\*6833/6849

Jonny.Yin @cn.bureauveritas.com/ Joan.chen@cn.bureauveritas.com

Mr. Paul Li/Ms. Kathy Fu

(021) 24166888\*6857/6841

Paul.Li@cn.bureauveritas.com/Kathy.Fu@cn.bureauveritas.com

BUREAU VERITAS

CONSUMER PRODUCTS SERVICES DIVISION (SHANGHAI)

PREPARED BY: Candy Gorden Yu Analytical Lab Manager RW/2015

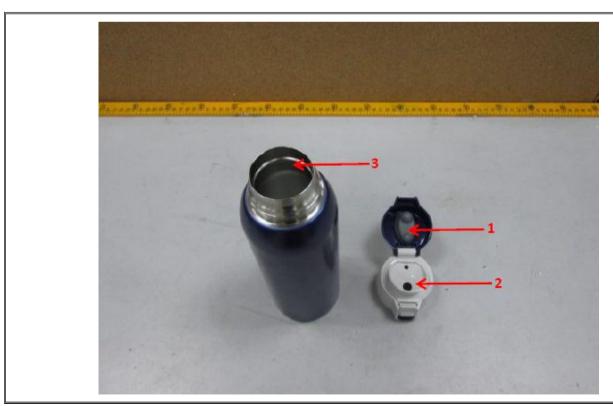


LAB NO. : DATE : **PAGE** 

(6615)341-2075 December 22, 2015 2 OF 6

# **Photo of the Submitted Sample**



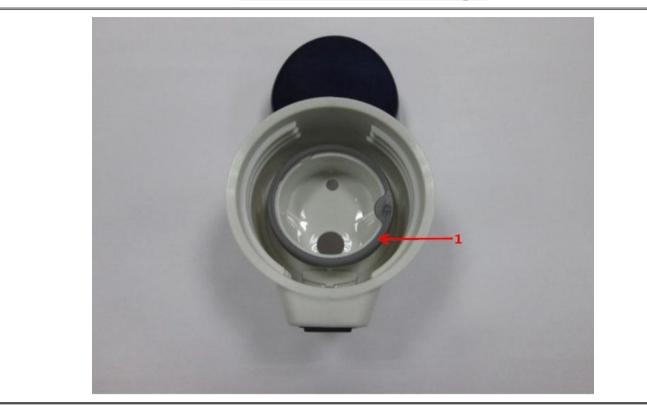




LAB NO. : DATE : **PAGE** 

(6615)341-2075 December 22, 2015 3 OF 6

# **Photo of the Submitted Sample**





LAB NO. : (6615)341-2075 DATE : December 22, 2015 PAGE : 4 OF 6

#### **TEST RESULT**

#### **Sample Description Assigned by Laboratory:**

Test Item	Description	Client Claimed Material
1	Grey silicone sealing	Silicone
2	White plastic	PP
3	Silvery metal	Stainless steel 304

#### I. Closures with Sealing Gaskets for Food Containers - U.S. FDA 21 CFR 177.1210

Condition of use: C) Hot filled or pasteurized above 150°F Extracting condition: Distilled Water (Fill boiling, cool to 100 °F)

n-Heptane (120 °F, 15 min.)

Condition of use: D) Hot filled or pasteurized below 150°F

Extracting condition: 8% Alcohol (150 °F, 2 hr.)

Parameter	Unit	Result 1	Limit
Net Chloroform- Soluble			
Extractives			
(i) Distilled Water	ppm	<10	≤ 50
(ii) n-Heptane	ppm	<10	≤ 250
(iii) 8% Alcohol	ppm	<10	≤ 50
Conclusion	-	PASS	-

Note: ppm = parts per million

"<" = less than

" $\leq$ " = less than or equal to

Method: U.S. FDA 21 CFR 177.1210

Remark: Maximum extractives tolerances of different types of closure-sealing gasket composition

	Maximum Extractives Tolerances (in ppm)			
	Chloroform	Chloroform	Chlorofor	
Type of closure-sealing gasket composition	fraction of	fraction of	m fraction	
	water	heptane	of alcohol	
	extractives	extractives	extractives	
1. Plasticized polymers, including unvulcanized or vulcanized or				
otherwise cured natural and synthetic rubber formed in place as overall	50	500	50	
discs or annular rings from a hot melt, solution, plastisol, organisol,				
mechanical dispersion, or latex				
2. Performed overall discs or annular rings of plasticized polymers,	50	250	50	
including unvulcanized natural or synthetic rubber	30	230	30	
3. Performed overall discs or annular rings of vulcanized plasticized	50	50	50	
polymers, including natural or synthetic rubber	30	30	30	
4. Performed overall discs or annular rings of polymeric or resinous-	50	250	50	
coated paper, paperboard, plastic, or metal foil substrates	50	230	30	
5.Closures with sealing gaskets or sealing compositions as described in	Not	Not	Not	
1,2, 3 and 4, and including paper, paperboard, and glassine used for dry	applicable	applicable	applicable	
foods only	аррисанс	аррисанс	аррисанс	



LAB NO. : (6615)341-2075 DATE : December 22, 2015 PAGE : 5 OF 6

#### **TEST RESULT**

#### II. Olefin Polymers - Polypropylene Homopolymer - U.S. FDA 21 CFR 177.1520

Parameter	Unit	Result 2	Limit
Density	g/cm <sup>3</sup>	0.905	0.880-0.913
Melting Point	°C	164.1	160-180
Total Extractives (n-Hexane)	% w/w	1.3	≤ 6.4
Total Extractives (Xylene)	% w/w	1.6	≤ 9.8
Conclusion	_	PASS	_

Note:  $g/cm^3 = gram per cubic centimetre$ 

% w/w = percent weight by weight

"<" = less than

"≤"= less than or equal to

Method: U.S. FDA 21 CFR 177.1520

#### III. FDA / GRAS Evaluation

Test Item3: Silvery metal bottle body

Result: The sample 3 meets the chemical requirements of AISI 304 stainless steel.

AISI 304 is given as a reference.

Conclusion: The sample Meet FDA/GRAS

Method: ASTM E1086-14

Arc Spectrometer Data Sheet		
AISI 304		
ELEMENT	SPECIFICATION	RESULT(%)
S	(%)	3
C	0.08 max	0.047
Si	1 max	0.445
Mn	2 max	1.13
P	0.045 max	0.029
S	0.03 max	0.0073
Cr	18-20	18.22
Ni	8-10.5	8.39
Mo		0.065
Cu		0.136



LAB NO. : (6615)341-2075 DATE : December 22, 2015 PAGE : 6 OF 6

### **Annex**

Remark: The client declares that the above tested material will be used in below styles.







T-1171